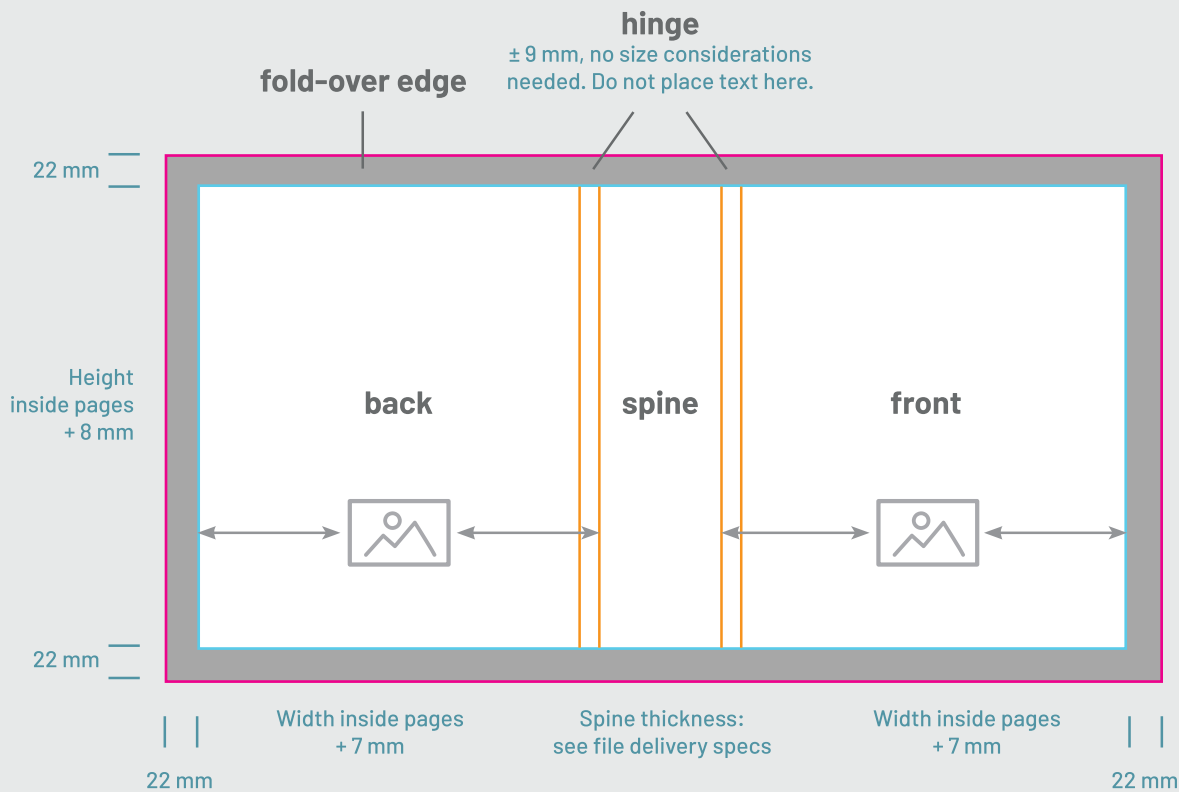


HARDCOVER BOOKS

Perfect bound (all formats)



1. Calculating number of pages

When ordering this product, enter the number of pages you need in the webapp. Use the number of pages from the inside plus 4 extra pages for the cover. Make sure that you don't include the printed endpapers in your page calculation.

For example:

If the interior consists of 36 pages, you will need a total of 40 pages (36 + 4).

2. Calculating cover size

To calculate the cover size, three elements are important:

- the spine thickness
- the size of the fold-over edge (22 mm)
- the dimensions of your inside pages

Spine thickness

The spine thickness can be found in the delivery specifications at the top right of the webapp screen where you select your product. Our advice is to always keep a safety margin of 2 mm (1 mm on both sides) in the back design

Cover width calculation:

22 mm fold-over edge + [width inside pages + 7 mm] + spine thickness + [width inside pages + 7 mm] + 22 mm fold-over edge.

Cover height calculation:

22 mm fold-over edge + [height inside pages + 8 mm] + 22 mm fold-over edge.

cutting border



fold outside



visible area

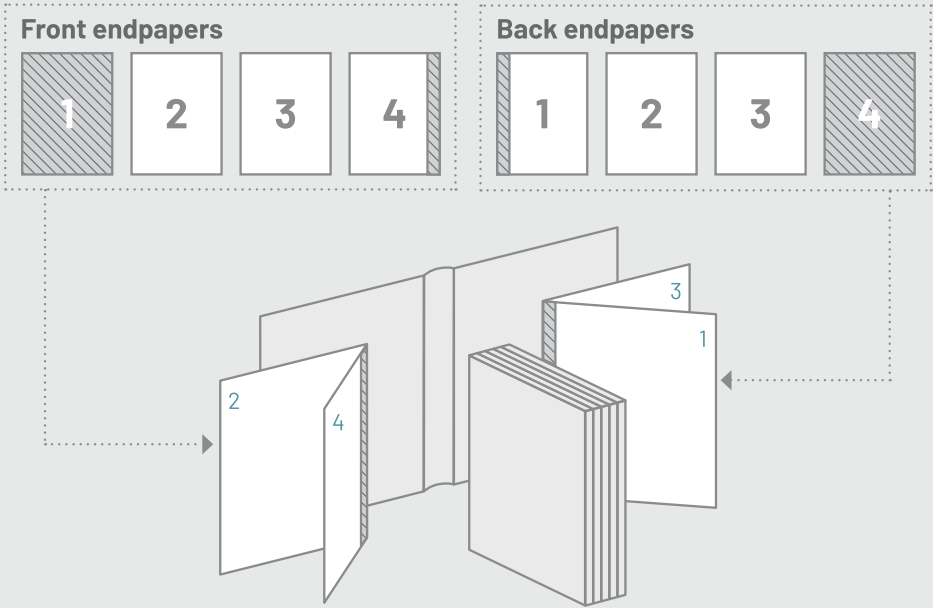


Sample calculation:
The book you want to print has a spine thickness of 10 mm.
The inside pages are 148 mm wide and 210 mm high (portrait A5).

Calculate the cover width and height as follows:
Width: 22 mm + 155 mm + 10 mm + 155 mm + 22 mm = 364 mm
Height: 22 mm + 218 mm + 22 mm = 262 mm

3. Printed endpapers (optional)

Please note: Due to the adhesive binding, 2 mm of the edge of the front endpaper no. 4 and the back endpaper no. 1 must remain unprinted.



4. Supply the inside pages and cover (1 file)

Please supply the inside papers, the cover and the endpapers as **one** single file:

